SAFETY DATA SHEET

Section 1 - Chemical Product and Company Information

Product Name: G1511M Thinner Product Code: G1511M

Trade Name: Glyptal

Manufactured by: IN CASE OF EMERGENCY:

GLYPTAL, INC. CHEMTREC 1-800-424-9300

305 Eastern Ave. Chelsea, MA 02150

Telephone (617) 884-6918

Product Use: Thinner

Not recommended for: Nonindustrial Use

Section 2 - Hazards Identification

NFPA Raings, risk phrases, and suggested WHMIS Hazard Categories:

GHS Ratings:

Flammable liquid	2	Flash point < 23°C and initial boiling point > 35°C (95°F)
Dermal Toxicity	Acute Tox. 4	Dermal>1000+<=2000mg/kg
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Skin corrosive 3 Reversible adverse effects in dermal tissue, Draize score: >=

1.5 < 2.3

Eye corrosive 2A Eye irritant: Subcategory 2A, Reversible in 21 days

Organ toxin single 3 Transient target organ effects- Narcotic effects- Respiratory

exposure tract irritation

GHS Hazards

H225	Highly flammable liquid and vapour
H316	Causes mild skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

GHS Precautions

P202	Do not handle until all safety precautions have been read and understood
P210	Keep away from heat/sparks/open flames/hot surfaces - No smoking

P233 Keep container tightly closed

P240 Ground/bond container and receiving equipment

P241 Use explosion-proof electrical/ventilating/light/.../equipment

P242 Use only non-sparking tools

P243 Take precautionary measures against static discharge P261 Avoid breathing dust/fume/gas/mist/vapours/spray

P264 Wash skin thoroughly after handling

P271 Use only outdoors or in a well-ventilated area

P280 Wear protective gloves/protective clothing/eye protection/face protection
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing.

Rinse skin with water/shower

P304+P312 IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable

for breathing

P305+P351+P338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact

lenses if present and easy to do - continue rinsing

P332+P313 If skin irritation occurs: Get medical advice/attention

SDS for: G1511M Page 1 of 9

P337+P313 If eye irritation persists, get medical advice/attention
P370+P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction
P403+P233 Store in a well ventilated place. Keep container tightly closed
P403+P235 Store in a well ventilated place. Keep cool
P501 Dispose of contents/container to an approved waste disposal plant

Signal Word: Warning



Section 3 - Composition/Information on Ingredients

Chemical Name	CAS number	Weight Concentration %
Acetone	67-64-1	80.00% - 90.00%
Methyl Ethyl Ketone	78-93-3	10.00% - 20.00%

Section 4 - First Aid Measures

INHALATION - Remove from area to fresh air. If symptomatic, contact a poison control center, emergency room, or physician as further medical treatment may be necessary. Administer oxygen if a qualified operator is available.

EYE CONTACT - In case of eye contact, flush the eyes with water for fifteen (15) minutes. If contact lenses are worn, quickly remove them, then flush the eyes with water. If irritation persists, contact a poison control center, emergency room, or physician as further medical treatment may be necessary.

SKIN CONTACT - In case of skin contact, remove contaminated clothing. Flush the skin with large amounts of water, then wash the skin with soap and water. If symptoms persist, contact a poison control center, emergency room, or physician as further medical treatment may be necessary.

INGESTION - If material is ingested, seek immediate medical attention. Do not induce vomiting. If vomiting occurs spontaneously, keep the head below the hips to prevent aspiration of liquid into the lungs. Contact a poison control center, emergency room, or physician as further medical treatment will be necessary.

Section 5 - Fire Fighting Measures

Flash Point: -20 C (-4 F)

LEL: 2.00 UEL: 13.00

EXTINGUISHING MEDIA: Use carbon dioxide (CO2), "alcohol" foam, dry chemical

UNUSUAL FIRE OR EXPLOSION HAZARDS: The product vapor is heavier than air and may travel a considerable distance to a source of ignition and flashback. Closed containers may explode or burst when exposed to extreme heat. May produce hazardous decomposition products when exposed to extreme heat.

SDS for: G1511M Page 2 of 9

HAZARDOUS COMBUSTION PRODUCTS: See section 10 for a list of hazardous decomposition products for this mixture.

FIRE FIGHTING: Water spray may be ineefective. If water is used, fog nozzles are prefereable. Water may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat. If evacuation of personnel is necessary, evacuate to an upwind area. Decontaminate personnel and equipment with a water wash-down after fire and smoke exposure.

FIRE FIGHTING EQUIPMENT: Firemen and emergency responders: wear full turnout gear or Level A equipment, including positive-pressure, self-contained breathing apparatus (SCBA).

Section 6 - Accidental Release Measures

SPILL AND LEAK PROCEDURES: Spill supervisor - Ensure cleanup personnel wear all appropriate Personal Protective Equipment (PPE), including respiratory protection. Remove all ignition sources. Keep nonessential personnel away from the contaminated area.

SMALL SPILLS: Ventilate the contaminated area. Using nonsparking tools, mix the appropriate sorbent into the spilled material. Use an absorbent like sawdust for aqueous, waterborne, and solvent-borne coatings.

Collect the saturated sorbent and transfer it into a covered container. Steel containers are acceptable for all wastes except wastes which contain acid. Use suitable plastic containers for acid-bearing wastes.

Dispose of the waste in compliance with all Federal, state, regional, and local regulations.

LARGE SPILLS: Prevent this material from entering sewers and watercourses by diking or impounding the spilled material. Advise authorities if the product has entered or may enter, sewers, watercourses, or extensive land areas .

Ventilate the contaminated area. Using nonsparking tools, mix the appropriate sorbent into the spilled material. Use an absorbent like sawdust for aqueous, waterborne, and solvent-borne coatings.

Collect the saturated sorbent and transfer it into a covered container. Steel containers are acceptable for all wastes except wastes which contain acid. Use suitable plastic containers for acid-bearing wastes.

Label the waste container. Dispose of the waste in compliance with all Federal, state, regional, and local regulations.

Section 7 - Handling and Storage

HANDLING PRECAUTIONS: Wear all appropriate Personal Protective Equipment (PPE). Wear respiratory protection or ensure adequate ventilation at all times as vapors can accumulate in confined or poorly ventilated areas. Use the product in a manner which minimizes splashes and/or the creation of dust. Keep containers closed when not in use. Do not handle or store material near heat, sparks, open flames, or other sources of ignition. Store at room temperatures, i.e., 50 to 85 F (10 to 30 C).

STORAGE: Prevent from freezing. Do not store above 95 F (35 C).

Store only in original containers.

SDS for: G1511M Page 3 of 9

Section 8 - Exposure Controls / Personal Protection				
Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits	
Acetone 67-64-1	PEL 1000 ppm - TWA	TLV 500 ppm - TWA STEL 750 ppm	Not Established	
Methyl Ethyl Ketone 78-93-3	PEL 200 ppm - TWA VPEL 200 ppm - TWA VPEL 300 ppm - STEL	TLV 200 ppm - TWA TLV 300 ppm - STEL	Not Established	

ENGINEERING: Provide general dilution of local exhaust ventilation in volume and pattern to keep concentration of ingredients listed in Section 2 below the lowest suggested exposure limits, the LEL below the stated limit, and to remove decomposition products during welding or flame cutting.

This coating may contain materials classified as nuisance particulates (listed "as Dust" in Section 2) which may be present at hazardous levels only during sanding or abrading of the dried film. If no specific dusts are listed in Section 2, the applicable limits for nuisance dusts are ACGIH TLV 10 mg/m3 (total dust), 3 mg/m3 (respirable fraction), OSHA PEL 15 mg/m3 (total dust), 5 mg/m3 (respirable fraction).

Ensure processing (curing) ovens are properly vented to prevent the introduction of processing fumes into the workplace. Use explosion-proof equipment and good manufacturing practice.

VENTILATION: Use only with adequate ventilation, i.e., ventilation in compliance with occupational exposure limits. Refer to OSHA standards 1910.94, 1910.107, 1910.108.

PERSONAL PROTECTIVE EQUIPMENT

EYES:

Wear splash goggles. If extra protection is required, wear a face shield over the splash goggles. Face shields are effective only if worn in addition to splash goggles.

PROTECTIVE GLOVES:

Wear chemical-resistant gloves (butyl rubber or neoprene). Protective gloves should be inspected frequently and discarded when they exhibit cuts, tears, pinholes, or signs of excessive wear. If necessary, wear a chemical-resistant, butyl-rubber apron and other protective clothing, as deemed appropriate, to avoid skin contact with material.

RESPIRATORY PROTECTION:

Respiratory protection may not be needed if the local exhaust is sufficient to maintain levels of hazardous ingredients below occupational exposure limits. Where ventilation is inadequate, use a NIOSH/MSHA-approved, air-purifying respirator equipped with the appropriate chemical cartridges or positive-pressure, air-supplied respirator. Read the respirator manufacturer's instructions and literature carefully to determine the type of airborne contaminants against which the respirator is effective, its limitations, and how it is to be properly fitted and used.

CONTAMINATED EQUIPMENT: Dispose of the waste in compliance with all Federal, state, regional, and local regulations.

Section 9 - Physical and Chemical Properties

This mixture typically exhibits the following properties under normal circumstances:

Appearance Clear Liquid	Odor Solvent odor
Physical State Liquid	Vapor Density Heavier than air
Vapor Pressure 37.8 kPa @ 77 F	Evaporation Rate Slower than ether
Boiling Range 56 to 79 °C	Specific Gravity (SG) 0.792

SDS for: G1511M Page 4 of 9

Section 10 - Stability and Reactivity

Stability:

STABLE

Components of this mixture are incompatible with the following materials:

Strong oxidizing agents, acids, alkali/base/caustic solutions, and reducing agents

Copper, copper alloys, strong alkalis, strong oxidizing agents

This mixture is likely to exhibit the following combustion products:

Carbon Dioxide, Carbon Monoxide Hazardous polymerization will not occur.

Section 11 - Toxicological Information

Component Toxicity

67-64-1 Acetone

Oral LD50: 6 g/kg (Rat) Dermal LD50: 7 g/kg (Guinea Pig) Inhalation LC50: 50 g/m3 (Rat)

78-93-3 Methyl Ethyl Ketone

Oral LD50: 2,737 mg/kg (Rat) Dermal LD50: 6 g/kg (Rabbit) Inhalation LC50: 320 g/m3 (Mouse)

Toxicological information: The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and classified for toxicological hazards accordingly. See Sections 3 and 15 for details.

Routes of Entry:

Inhalation Skin Contact Eye Contact Exposure to this material may affect the following organs:

Blood Kidneys Liver

Effects of Overexposure

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etoı

Signs of symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: mouth and throat irritation (soreness, dry or scratchy feeling, cough), stomach or intestinal upset (nausea, vomiting, diarrhea), irritation (nose, throat, airways), central nervous system depression (dizziness, drowsiness, weakness, fatigue, nausea, headache,

unconsciousness), and other central nervous system effects, high blood sugar, coma.

Eye Contact May cause mild irritation. Symptoms include stinging, tearing, and redness.

Ingestion Swallowing small amounts of this material during normal handling is not likely to cause

harmful effects. Swallowing large amounts may be harmful. This material can get into the lungs during swallowing or vomiting. This results in lung inflammation and other

lung injury.

Inhalation Breathing of vapor or mist is possible. Breathing small amounts of this material during

normal handling is not likely to cause harmful effects. Breathing large amounts may be harmful. Symptoms are not expected at air concentrations below the recommended

exposure limits.

Skin Contact May cause mild skin irritation. Prolonged or repeated contact may dry the skin.

Symptoms include redness, burning, drying and cracking of skin, and skin burns. Passage of this material into the body through the skin is possible, but it is unlikely

that this would result in harmful effects during safe handling and use.

SDS for: G1511M Page 5 of 9

Methyl Ethyl Ketone

May cause mild skin irritation. Prolonged or repeated contact may dry the skin. Symptoms include redness, burning, drying and cracking of skin, and skin burns. Passage of this material into the body through the skin is possible, but it is unlikely

that this would result in harmful effects during safe handling and use.

Methyl Ethyl Ketone (78-93-3)

Eye Contact May cause mild irritation. Symptoms include stinging, tearing, and redness.

Methyl Ethyl Ketone (78-93-3)

Ingestion Swallowing small amounts of this material during normal handling is not likely to cause

harmful effects. Swallowing large amounts may be harmful. This material can get into the lungs during swallowing or vomiting. This results in lung inflammation and other

lung injury.

Methyl Ethyl Ketone (78-93-3)

Inhalation Breathing of vapor or mist is possible. Breathing small amounts of this material during

normal handling is not likely to cause harmful effects. Breathing large amounts may be harmful. Symptoms are not expected at air concentrations below the recommended

exposure limits.

Methyl Ethyl Ketone (78-93-3)

Skin Contact May cause mild skin irritation. Symptoms may include redness and burning of skin.

Passage of this material into the body through the skin is possible, but it is unlikely

that this would result in harmful effects during safe handling and use.

Methyl Ethyl Ketone (78-93-3)

Carcinogenicity: The following chemicals comprise 0.1% or more of this mixture and are listed and/or classified as carcinogens or potential carcinogens by NTP, IARC, OSHA (mandatory listing), or ACGIH (optional listing). See Section 15 for carcinogenicity assessment.

CAS NumberDescription% WeightCarcinogen RatingNoneN/A

Section 12 - Ecological Information

Component Ecotoxicity

SDS for: G1511M Page 6 of 9

Methyl Ethyl Ketone

12.1 Toxicity

Toxicity to fish

LC50 - Oncorhynchus mykiss (rainbow trout) - 5,540

mg/l - 96 h

Toxicity to daphnia and $\,$ LC50 - Daphnia magna (Water flea) - 8,800 mg/l - 48 h

other aquatic invertebrates

Toxicity to algae Remarks: no data available

12.2 Persistence and degradability

Biodegradability Result: 91 % - Readily biodegradable.

(OECD Test Guideline 301B)

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility in soil

no data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not

required/not conducted

12.6 Other adverse effects

no data available

12.1 Toxicity

Toxicity to fish mortality NOEC - Cyprinodon variegatus (sheepshead

minnow)- 400 mg/l -96 h

LC50 - Pimephales promelas (fathead minnow) -

3,130 - 3,320 mg/l - 96 h

Toxicity to daphnia and LC50 - Daphnia magna (Water flea) - > 520 mg/l - 48 h

other aquatic invertebrates

EC50 - Daphnia magna (Water flea) - 7,060 mg/l - 24 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not

required/not conducted

12.6 Other adverse effects

No data available

Section 13 - Disposal Considerations

The provisions of Council Directive 91/689/EEC and subsequent Amendments and Decisions apply to wastes for the product as supplied.

SDS for: G1511M Page 7 of 9

Do not allow into drains or water courses.

Waste and emptied containers must be disposed of in accordance with:

- -Control of Pollution Act of 1974,
- -Special Waste Regulations 1996,
- -Duty of Care Regulations 1992.

Waste should be recycled or disposed of through a licensed waste management facility.

Section 14 - Transport Information

This material is classified for transport as follows:

Proper Shipping Name UN Number Packing Group Hazard Class Agency DOT Paint Related Material 1263

Section 15 - Regulatory Information

According to the Directive (1999/45/EC), relating of the classification packaging and labelling of dangerous substances and preparations, the product is labelled as follows:

State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): WARNING!

This product contains the following chemicals which are listed by the State of California as carcinogenic or a reproductive toxin:

- None

Carcinogenicity:

IARC - No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH - No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potention carcinogen by ACGIH.

OSHA - No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potention carcinogen by OSHA.

NTP - No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Methyl Ethyl Ketone 78-93-3

Acetone 67-64-1

Commonwealth of Massachusetts "Right to Know": This product contains the following toxic or hazardous substances which appear on the Massachusetts Substance List:

Methyl Ethyl Ketone 10 to 20 %

Acetone 80 to 90 %

New Jersey Worker and Community Right To Know Hazardous Substance List: The following substances appear on the New Jersey Right To Know Hazardous Substance List.

Methyl Ethyl Ketone 10 to 20 %

Acetone 80 to 90 %

Commonwealth of Pennsylvania Worker and Community Right-To-Know Act: This product contains the following chemicals which appear on the Pennsylvania Hazardous Substance List:

78-93-3 67-64-1

WHMIS Classification B2 Flammable Liquid / D2A Very Toxic Material

- None

WHMIS Classification B2 Flammable Liquid / D2B Toxic Material

SDS for: G1511M Page 8 of 9 Country Regulation All Components Listed

Toxic Substances Control Act (TSCA): All chemicals except those listed below appear in the Toxic Substances Control Act Chemical Substance Inventory:

- None

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act, and Title 40 of the Code of Federal Regulations, part 372.

Section 16 - Other Information

Hazardous Material Information System (HMIS)

HEALTH 1 FLAMMABILITY 3 PHYSICAL HAZARD 0 PERSONAL PROTECTION B

HMIS & NFPA Hazard Rating Legend

* = Chronic Health Hazard

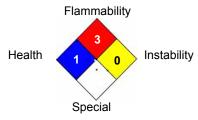
0 = INSIGNIFICANT

1 = SLIGHT

2 = MODERATE

3 = HIGH

National Fire Protection Association (NFPA)



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Reviewer Revision

Date Prepared: 3/25/2016

SDS for: G1511M Page 9 of 9